



Masterbatches e Additivi per Materie Plastiche ed Elastomeri

**FERRO-PLAST S.r.l.**

Via Grandi, 25 - 20090 Vimodrone (Mi)

Tel. +39.02.27409415 Fax +39.02.27409420 E-mail [ferroplast@ferroplast.com](mailto:ferroplast@ferroplast.com) - [www.ferroplast.com](http://www.ferroplast.com)

**FerroPhos C**

*Informazioni Tecniche*

## Calcium Hypophosphite Halogen Free Flame retardant

### CHARACTERISTICS:

|                                       |                                     |
|---------------------------------------|-------------------------------------|
| Chemical family                       | Inorganic phosphorus based compound |
| CAS Number                            | 7789 – 79 – 9                       |
| Molecular Weight                      | 170                                 |
| Appearance                            | White cristalline powder            |
| Acidity                               | NMT 0.5 ml OF 0.1N NaOH             |
| Insoluble                             | 0.1%                                |
| Sodium                                | Max 500 PPM                         |
| P Content (%)                         | 35-36                               |
| Specific Gravity                      | 1.7 g/cc to 2.0g/cc                 |
| Solubility                            | 1gm in 10ml water                   |
| Assay (%)                             | Min 98%                             |
| Moisture                              | Max 0.2% (1hr at 105 C°)            |
| Granulometry                          | D 50%: 20um D90%: 50um              |
| Thermal Gravimetric Analysis under N2 | 350 °C to 380 °C                    |

### FerroPhos C: tox and ecotox information

|   |                             |
|---|-----------------------------|
| Acute oral toxicity (rat, mg/ Kg b. w.)             | > 2000                      |
| Acute dermal irritation ( rabbit)                   | Not irritating              |
| Eye irritation                                      | irritating                  |
| Ames test   | Not mutagenic               |
| Toxicity on Daphnia Magna (EC50%; 48 h ; ) ( mg/lt) | > 100                       |
| Flammability  | Highly flammable            |
| Transportation regulation (RID/ADR)                 | UN 3180; Class:4.1          |
| Status  | Reported in TSCA and EINECS |

## **Material Safety Data Sheet**

Material Safety Data Sheet in 16 points according to EC 1907/2006 is available upon request.

## **Handling / Safety / Patent Information**

1. The product, although being a flame retardant, is highly flammable during processing. In case of fire during the handling of FerroPhos C, the ideal extinguishing media is water than Co<sub>2</sub>.
2. FerroPhos C has the richest source Phosphorous hence it is combustible in case of friction or impact or static charge.
3. The agglomeration formed in the drum is a typical property of Phosphinates and due to the fact the large commercial shipment are packed in special UN approved bags with nitrogen blanketed to keep material free flowing during the self-life. However these agglomerates formed are soft ones and will break off into powder by hand using adequate personal protection gear as mentioned in MSDS.
4. Important information from our supplier: some customers are using FerroPhos C with different ingredients such as melamine, pigments, process aids, etc.. mixed gently with the 0.5% of wetting agents, such as mineral oils or BBSA or silicone oil, creating a fine coating. To this mixture is then added the 0.5% of Calcium stearate to ensure fine lubrication of the extruder during processing and to avoid stress in the cold stage extruder and avoid creation of dust in the production area too.
5. Introducing FerroPhos C material alone would be risky and should be avoided for safety. Also while processing FerroPhos C ensure to avoid any static electrical charge to the material.
6. Our supplier advises that the transformers and/or final users should check whether there are any patent impediment concerning the use of this product in their application/formulation.